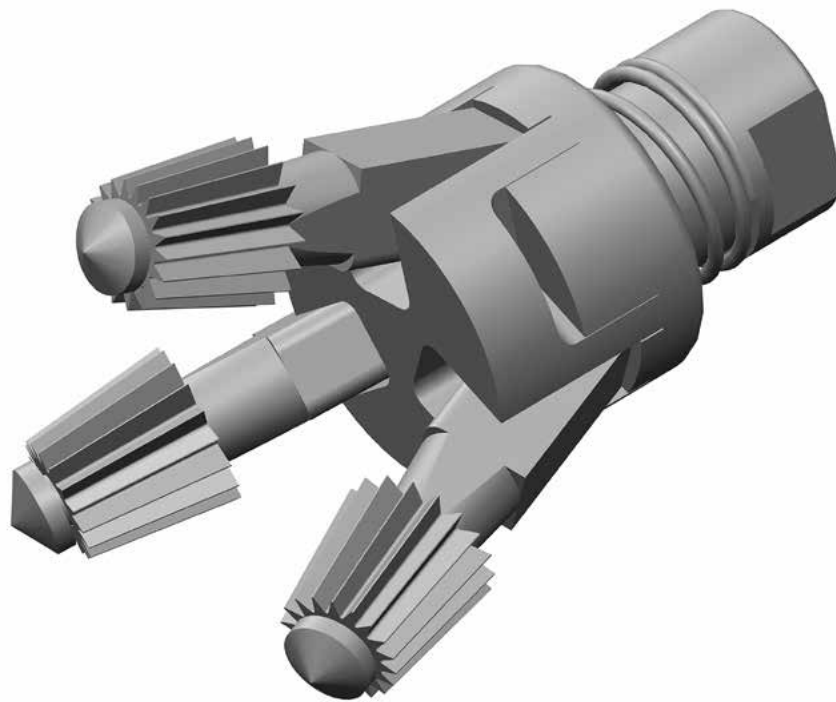


Parts Manual  
PL19-6019EN  
10/06/2015

# Airetool®

**SRA Series**  
Spring Retracting Arm Heads

1-1/2" - 4-3/4" I.D. for Straight Tubes, Bent Tubes, and Drill Pipe



*For additional product information visit our website at <http://www.apextoolgroup.com>*

**Airetool®**  
SRA Spring Retracting Arm Heads

**Type 4 SRA Spring Retracting Arm Heads - Specifications**

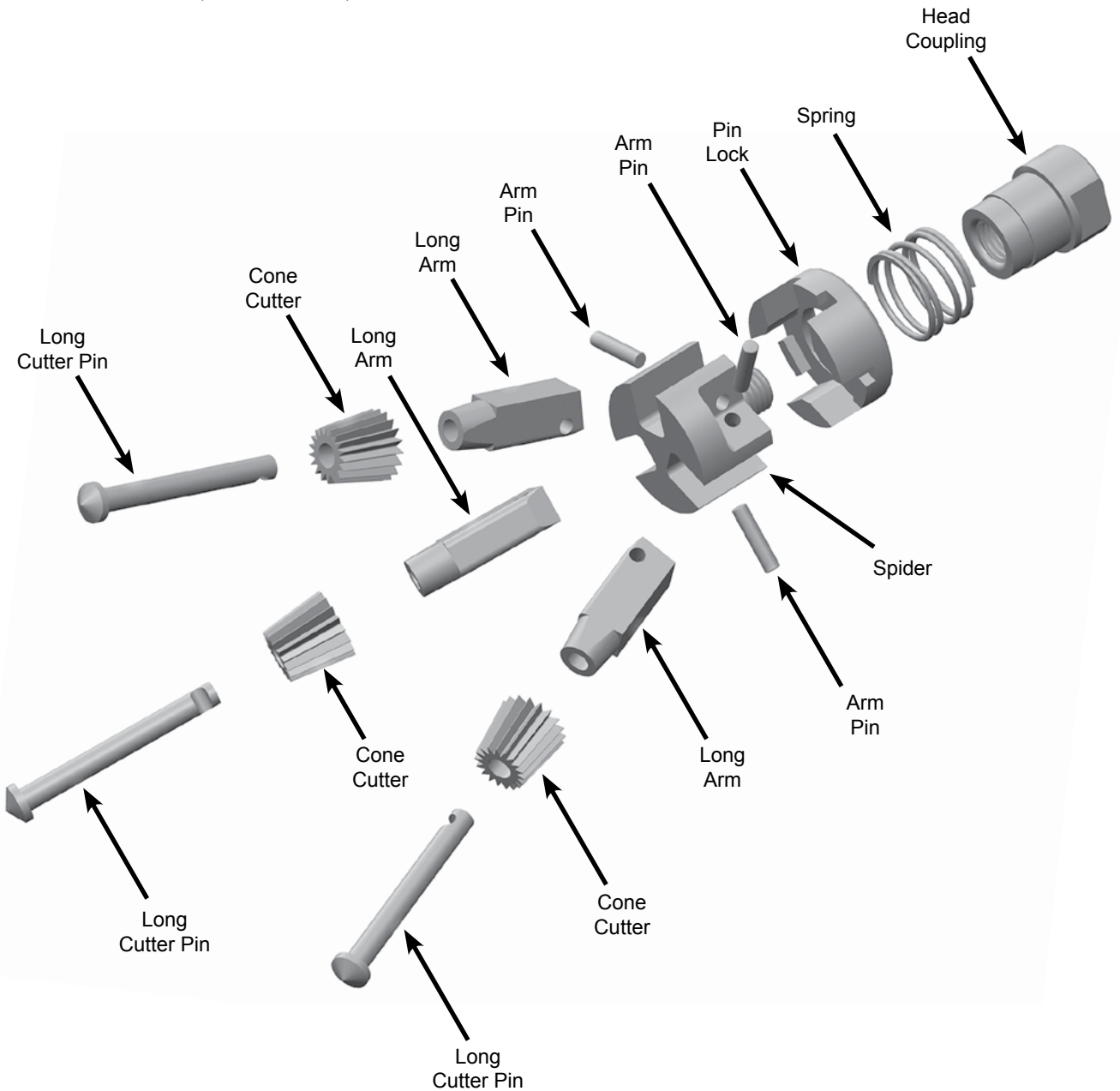
Head Number	Tube I.D.	Closed	Expands To	Coupling Tap	Number of Arms
4105691PT (SRA 1470 9/16)	1-1/2'	1-3/8"	2-3/8"	9/16"	3
4105684PT (SRA 1870 5/8)	2"	1-7/8"	2-7/8"	5/8"	3
4105679 (SRA 4470 3/4)	2-5/16"	2"	3-1/2"	3/4"	3
4105678 (SRA 3370 7/8)	2-3/4"	2-1/4"	3-7/8"	7/8"	3
4105681 (SRA 3270 7/8)	3"	2-1/2"	4"	7/8"	4
4105694PT (SRA 3270 UJK)	3"	2-1/2"	4"	7/8"	4
4105680 (SRA 970 7/8)	3-1/4"	2-3/4"	4-1/4"	7/8"	4
4105677PT (SRA 770 7/8)	3-1/2"	3"	4-7/8"	7/8"	4
4105683PT (SRA 5770 7/8)	4-3/4"	2-3/4"	5-1/2"	7/8"	4

**Airetool®**  
3-Arm: SRA Spring Retracting Arm Heads

**“A”**

**Models**

- 4105691PT (SRA 1470 9/16)
- 4105684PT (SRA 1870 5/8)
- 4105679 (SRA 4470 3/4)
- 4105678 (SRA 3370 7/8)



## 3-Arm: SRA Spring Retracting Arm Heads

## Type 4 SRA Spring Retracting 3-Arm Heads - Parts

Motor Number	Component Parts											
	Spider		Long Arm		Short Arm		Head Coupling		Long Cutter Pin		Short Cutter Pin	
	#	Number	#	Number	#	Number	#	Number	#	Number	#	Number
4105691PT (SRA 1470 9/16)	1	1717450PT (1471)	3	1717451PT (1472)		-----	1	1717452PT (SRA 1473 9/16)	3	1717453PT (1474)		-----
4105684PT (SRA 1870 5/8)	1	1050300PT (1871)	3	1050350PT (1872)		-----	1	1717447PT (SRA 1873)	3	1050360PT (1874)		-----
4105679 (SRA 4470 3/4)	1	1082200 (4471)	3	1082300 (4472)		-----	1	1717435 (SRA 4473 3/4)	3	1082400 (4474)		-----
4105678 (SRA 3370 7/8)	1	1075500 (3371)	3	1075600 (3372)		-----	1	1717432 (SRA 3373 7/8)	3	1075700 (3374)		-----

Parts List Continued Below

## Type 4 SRA Spring Retracting 3-Arm Heads - Parts (continued)

Motor Number	Component Parts											
	Arm Pin		Pin Lock		Cone Cutter		Star Cutter		Spring		Universal Joint *	
	#	Number	#	Number	#	Number	#	Number	#	Number	#	Number
4105691PT (SRA 1470 9/16)	3	1717454PT (1475)	1	1717455PT (SRA 1476)	3	1066000 (2947)		-----	1	1717449PT (SRA 1879)		-----
4105684PT (SRA 1870 5/8)	3	1050370PT (1875)	1	1717448PT (SRA 1876)	3	1068900 (3047)		-----	1	1717449PT (SRA 1879)		-----
4105679 (SRA 4470 3/4)	3	1082500 (4475)	1	1717434 (SRA 4476)	3	1214100 (C 19)		-----	1	1717436 (SRA 4479)		-----
4105678 (SRA 3370 7/8)	3	1075800 (3375)	1	1717431 (SRA 3376)	3	1028800 (637)		-----	1	1717433 (SRA 3379)		-----

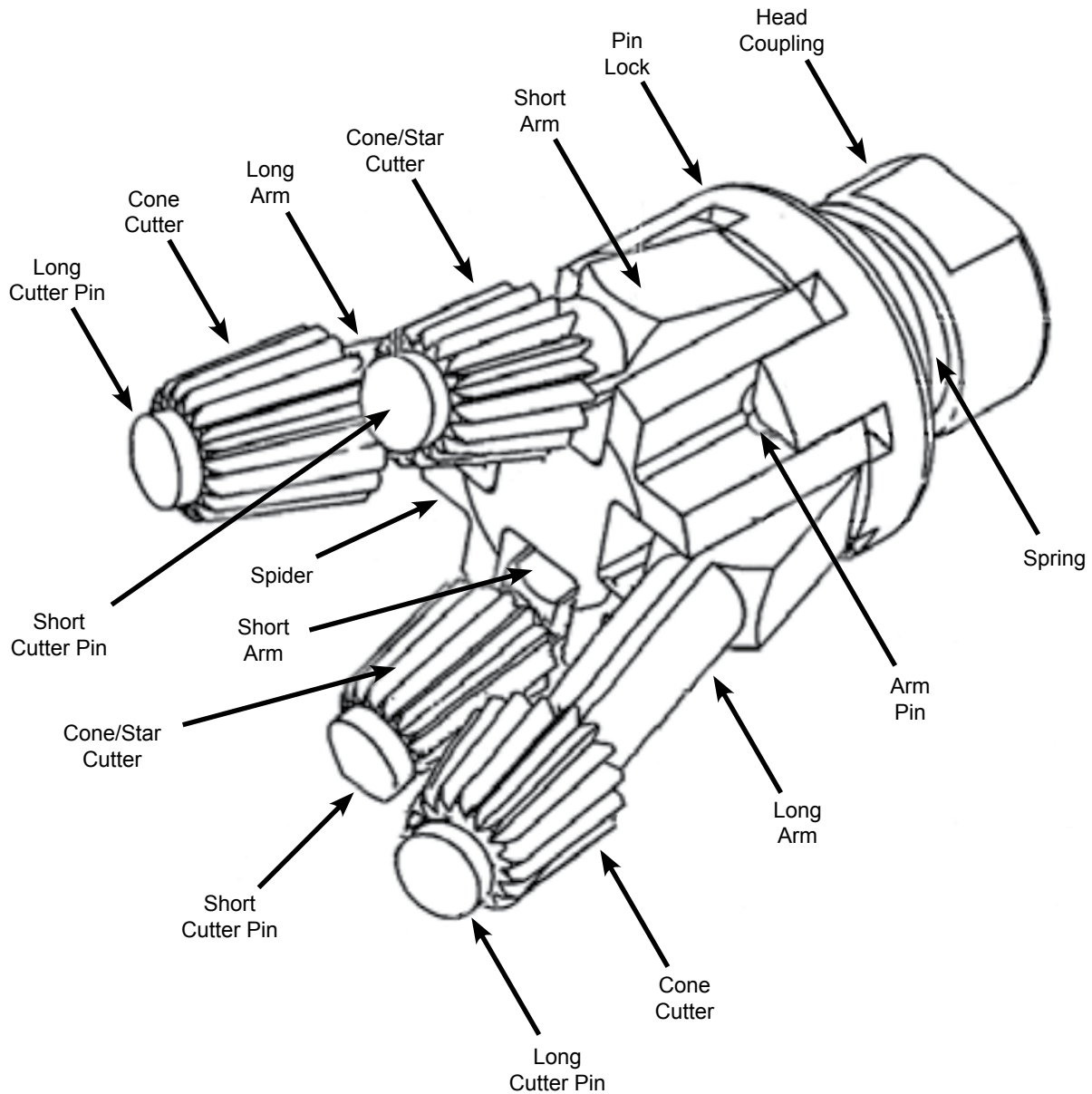
\* Note: Parts not shown

**Airetool®**  
4-Arm: SRA Spring Retracting Arm Heads

**“B”**

**Models**

- 4105681 (SRA 3270 7/8)
- 4105694PT (SRA 3270 UJK)
- 4105680 (SRA 970 7/8)
- 4105677PT (SRA 770 7/8)
- 4105683PT (SRA 5770 7/8)



## 4-Arm: SRA Spring Retracting Arm Heads

## Type 4 SRA Spring Retracting 4-Arm Heads - Parts

Motor Number	Component Parts											
	Spider		Long Arm		Short Arm		Head Coupling		Long Cutter Pin		Short Cutter Pin	
	#	Number	#	Number	#	Number	#	Number	#	Number	#	Number
4105681 (SRA 3270 7/8)	1	1071700 (3271)	2	1076100 (3472)	2	1071800 (3272)	1	1717432 (SRA 3373 7/8)	2	1076200 (3474)	2	1071900 (3274)
4105694PT (SRA 3270 UJK)	1	1071700 (3271)	2	1076100 (3472)	2	1071800 (3272)	1	1717456PT (SRA 3273U)	2	1076200 (3474)	2	1071900 (3274)
4105680 (SRA 970 7/8)	1	1039000 (971)	2	1039100 (972)	2	1039200 (972 A)	1	1717442 (SRA 973 7/8)	2	1039300 (974)	2	1039400 (974 A)
4105677PT (SRA 770 7/8)	1	1033000 (771)	2	1033200 (772)	2	1033300 (772 A)	1	1717429 (SRA 773 7/8)	2	1033500PT (774)	2	1033600 (774 A)
4105683PT (SRA 5770 7/8)	1	1033000 (771)	4	1033400 (772 S)		-----	1	1717429 (SRA 773 7/8)	4	1033700 (774 S)		-----

Parts List Continued Below

## Type 4 SRA Spring Retracting 4-Arm Heads - Parts (continued)

Motor Number	Component Parts											
	Arm Pin		Pin Lock		Cone Cutter		Star Cutter		Spring		Universal Joint *	
	#	Number	#	Number	#	Number	#	Number	#	Number	#	Number
4105681 (SRA 3270 7/8)	4	1072000 (3275)	1	1717444 (SRA 3276)	2	1041700 (1047)	2	1064600 (2837)	1	1717433 (SRA 3379)		-----
4105694PT (SRA 3270 UJK)	4	1072000 (3275)	1	1717444 (SRA 3276)	2	1041700 (1047)	2	1064600 (2837)	1	1717433 (SRA 3379)	1	4094150PT (651 KNF)
4105680 (SRA 970 7/8)	4	1039500 (975)	1	1717441 (SRA 976)	4	1028800 (637)		-----	1	1717433 (SRA 3379)		-----
4105677PT (SRA 770 7/8)	4	1033800 (775)	1	1717428 (SRA 776)	4	1031700 (747)		-----	1	1717430 (SRA 779)		-----
4105683PT (SRA 5770 7/8)	4	1033800 (775)	1	1717428 (SRA 776)	4	1031700 (747)		-----	1	1717430 (SRA 779)		-----

\* Note: Parts not shown



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